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PVT of Toluene at Temperatures to 673 K

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Measurements of the PVT behavior of compressed gaseous and liquid toluene are reported. Pressure versus temperature observations were made along paths of very nearly constant density (pseudoisochores) in the temperature range from about 348 to over 673 K and at pressures to about 35 MPa. Twenty-seven pseudoisochores were determined ranging in density from about 1.7 to near 9 mol/dm³.

Introduction

Measurements of the PVT behavior of compressed toluene are reported for the temperature range from about 348 to over 673 K at pressures to about 35 MPa. Pressure versus temperature observations were made along paths of nearly constant density (pseudoisochores). Twenty-seven pseudoisochores were determined ranging in density from 1.7 to about 9 mol/dm³.

Experiment

The reagent grade toluene used in this study was analyzed by gas chromatography. Small quantities (less than 0.07%) of benzene, ethylbenzene, and thiophene were found to be present. Purification with sulfuric acid, followed by distillation, reduced the impurity level to less than 0.001%. The major remaining impurity was benzene which was present at this low level regardless of the lot of starting material.

Measurements were made using an automated high-temperature PVT apparatus, which has been described in detail (1). Measurements were made by confining the toluene samples in a thick-walled, very nearly constant volume, stainless steel cell and measuring the pressure as a function of temperature to define the locus of PT points along paths of very nearly constant density. Cell temperatures were determined with a platinum resistance thermometer calibrated, with respect to the IPTS-1968, by the National Bureau of Standards. Pressures were determined from the frequency of a commercial vibrating guartz pressure transducer calibrated frequently against a primary dead weight gauge and are estimated accurate to the greater of 10 kPa or 0.05%. At the completion of a series of PT observations (a run) the toluene samples were condensed into a detachable cylinder, held at liquid nitrogen temperature, for subsequent weighing to determine the number of moles of

Tal	ole l	. 1	Decomposition	Products	Detected	in	Toluene ^a
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compound	mol %
dimethylbiphenyl	15.0
stilbene	5.7
diphenylmethane	4.8
methylbiphenyl	4.8
benzene	1.4
benzyltoluene	1.3
dibenzyl	0.5
biphenyl	0.1
fluorene	0.1
anthracene	0.1
pnenathrene	0.1
unidentified components	0.1
toluene	balance

^a Toluene at 723 K, 15 MPa, for 48 h.

sample in the system during the measurements. Densities assigned to each PT point were then calculated from the calibrated volumes of the system. Small corrections were made for thermal expansion and pressure dilation of the cell and for the small quantities of fluid residing in the various noxious volumes.

Results and Discussion

The maximum temperature for the initial run reached 723 K; however, decomposition and reaction of the toluene became severe at the highest temperature, as was evidenced by an unacceptable increase in the measured pressure with time. Measurements on a sample at a density of approximately 4 mol/dm3, held at a temperature of 723 K for 24 h, exhibited a pressure rise of over 20 kPa/h and showed no signs of approaching equilibrium. Results of an analysis of a sample of toluene held for 48 h at 723 K and a pressure of 15 MPa are shown in Table I. Chemical denaturation of the toluene was found to increase appreciably at temperatures above 643 K with ethylbenzene being the main reaction product. An upper limit of 673 K was set for the PVT measurements, however, since the pressure increase with time at this temperature was found to be sufficiently small (0.6 kPa/h for the 4 mol/dm³ test sample) and the residence time for the sample at temperatures over 643 K was normally less than about 8 h. The resulting pressure error due to toluene reaction is probably less than 6.0 kPa and is within the normal uncertainty in the pressure measurements. After each run, the contents of the PVT cell were analyzed by gas chromatography and found to be essentially identical with the starting samples.

Table II.	PVT	Data for	Toluene	
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Table II.	PVT Da	ta for Tolue	ne								
Т, К	P, MPa	density, mol/dm ³	Т, К	P, MPa	density, mol/dm ³	<i>Т</i> , К	P, MPa	density, mol/dm ³	<i>Т</i> , К	P, MPa	density, mol/dm ³
583.12	3.5577	1.458	613.16	5.6376	3.806	623.14	11.6982	5.475	543.17	4.8179	6.373
593.17	3.7749	1.458	623.19	6.3760	3.803	633.12	13.2546	5.472	548.16	5.9907	6.371
603.16	3.9844	1.457	633.15	7.1245	3.801	643.13	14.8161	5.469	553.15	7.1678	6.369
613.21	4.1902	1.456	643.13	7.8800	3.799	653.18	16.3829	5.466	563.17	9.5331	6.365
623.11	4.3907	1.455	653.12	8.6425	3.797	663.12	17.9457	5.463	573.18	11.9013	6.361
633.10	4.5892	1.454	663.16	9.4102	3.795	673.18	19.5147	5.460	583.16	14.2739	6.358
643.12	4.7859	1.454	673.12	10.1796	3.793	563.18	3.9936	5.801	593.17	16.6512	6.354
653.16	$4.9805 \\ 5.1726$	1.453	683.15 693.15	10.9554	$3.791 \\ 3.789$	573.16	5.7390	5.798	603.17	19.0276	6.350
$\begin{array}{c} 663.18 \\ 673.12 \end{array}$	5.3628	$1.452 \\ 1.451$	703.13	$11.7304 \\ 12.5062$	3.789	$583.14 \\ 593.14$	$7.5048 \\ 9.2864$	$5.795 \\ 5.791$	$613.15 \\ 623.18$	21.3962	6.347
583.16	3.6886	1.780	703.13	13.2851	3.784	603.14	9.2864 11.0820	5.788	633.14	$23.7600 \\ 26.1171$	6.343 6.339
593.18	3.9863	1.779	723.18	13.2651 14.0684	3.784 3.782	613.17	12.8859	5.784	643.14 643.16	28.4686	6.336
603.17	4.2558	1.778	603.15	4.9113	3.972	623.19	14.6922	5.781	653.13	30.8113	6.332
613.19	4.5189	1.777	613.18	5.6351	3.969	633.17	16.4974	5.778	663.15	33.1486	6.329
623.13	4.7757	1.776	623.18	6.3737	3.967	643.17	18.3072	5.775	523.15	1.6498	6.529
633.11	5.0293	1.775	633.11	7.1206	3.965	653.13	20.1164	5.771	528.18	2.7338	6.505
643.19	5.2813	1.774	643.14	7.8796	3.963	663.17	21.9269	5.768	533.20	3.9804	6.503
653.19	5.5293	1.773	653.13	8.6424	3.961	673.15	23.7321	5.765	538.18	5.2291	6.501
663.16	5.7749	1.772	663.13	9.4103	3.958	548.19	2.9015	6.059	543.10	6.4750	6.499
673.14	6.0185	1.771	583.16	3.6918	4.121	553.15	3.8837	6.057	548.11	7.7344	6.497
583.14	3.6893	2.258	593.17	4.2500	4.119	563.14	5.8741	6.053	553.14	8.9949	6.495
583.05	3.6804	2.258	603.16	4.9948	4.117	573.14	7.8810	6.050	563.19	11.5234	6.491
593.10	4.1278	2.257	613.18	5.7684	4.114	583.18	9.9075	6.046	573.13	14.0441	6.487
603.15	4.4926	2.255	623.11	6.5568	4.112	593.18	11.9397	6.043	583.12	16.5703	6.483
613.16	4.8471	2.254	633.14	7.3597	4.110	603.15	13.9778	6.039	593.18	19.1011	6.479
623.13	5.1949	2.253	643.15	8.1708	4.108	613.11	16.0137	6.036	593.19	19.0984	6.479
633.13	5.5399	2.252	653.13	8.9871	4.105	613.10	16.0123	6.036	603.11	21.6147	6.476
643.13	5.8810	2.250	663.20	9.8129	4.103	623.16	18.0568	6.032	613.18	24.1338	6.472
653.16	6.2197	2.249	673.18	10.6385	4.101	633.15	20.0972	6.029	623.19	26.6383	6.468
663.19	6.5560	2.248	583.12	3.6920	4.559	643.13	22.1343	6.025	633.18	29.1327	6.465
673.16	6.8896	2.247	593.17	4.4921	4.556	653.18	24.1707	6.022	643.17	31.6198	6.461
583.16	3.6914	2.831	603.14	5.4200	4.554	663.10	26.1984	6.018	653.13	34.0943	6.457
593.18	4.1689	2.830	613.18	6.3769	4.551	673.15	28.2273	6.015	493.11	1.7313	7.063
603.18	4.6308	2.828	623.15	4.3466	4.549	543.09	2.3150	6.099	498.12	3.2094	7.060
613.19	5.0882	2.827	633.17	8.3333	4.546	553.06	4.2834	6.095	503.19	4.8835	7.058
623.19	5.5438	2.825	643.19	9.3280	4.544	563.12	6.3469	6.091	508.12	6.5365	7.056
633.18	5.9979	2.823	653.17	10.3302	4.541	573.10	8.4088	6.088	513.17	8.2096	7.054
643.12	6.4498	2.822	663.19	11.3378	4.539	583.12	10.4828	6.084	518.15	9.8704	7.051
653.18	6.9040	2.820	673.18	12.3485	4.536	593.11	12.5596	6.080	523.12	11.5294	7.049
663.18	7.3553	2.819	583.15	3.8303	4.845	603.09	14.6381	6.077	528.12	13.1931	7.047
673.11	7.8045	2.817	593.16	4.8847	4.843	613.13	16.7136	6.073	533.15	14.5877	7.045
583.10	3.6916	3.371	603.17	5.9729	4.840	623.12	18.7800	6.070	538.16	16.5148	7.043
593.16	4.1791	3.370	613.18	7.0834	4.837	633.14	20.8421	6.066	543.13	18.1677	7.041
603.14	4.7277	3.368	623.10	8.2060	4.834	643.19	22.8886	6.063	548.09	19.8091	7.039
613.11	5.2899	3.366	633.18	9.3494	4.832	543.15	2.3762	6.121	553.12	21.4632	7.037
623.16	5.8606	3.364	643.20	10.4978	4.829	548.15	3.3929	6.119	563.10	24.7472	7.033
$633.13 \\ 643.12$	$6.4344 \\ 7.0119$	$3.362 \\ 3.360$	$653.17 \\ 663.12$	$11.6507 \\ 12.8086$	$4.826 \\ 4.823$	$553.11 \\ 563.14$	4.4096	6.117	$573.11 \\ 583.14$	28.0262	7.028
653.12	7.5928						6.4783	6.113		31.2855	7.024
663.17 663.15	7.5928 8.1746	$3.358 \\ 3.357$	$673.13 \\ 583.19$	$13.9690 \\ 4.2981$	$4.821 \\ 5.120$	$573.11 \\ 583.14$	$8.5542 \\ 10.6484$	$6.110 \\ 6.106$	$593.11 \\ 438.12$	$34.5272 \\ 1.2384$	7.020
673.16	8.7567	3.355	583.19 593.17	4.2981 5.5275	5.120	583.14 583.13	10.6484 10.6465	6.106	$438.12 \\ 443.18$	$1.2384 \\ 3.0870$	7.819 7.794
583.12	3.6914	3.668	603.17	6.7846	5.114	583.13 593.16	10.6465 12.7507	6.106	443.18 448.16		7.794 7.791
583.12 593.15	4.1873	3.666	613.11	8.0552	5.114 5.111	603.16	12.7507	6.099	448.16 453.18	$5.5193 \\ 7.9506$	7.791 7.789
603.15	4.8009	3.664	623.15	9.3453	5.108	613.19	14.8518	6.099	453.18 458.11	10.3625	7.789
613.17	5.4380	3.662	633.17	10.6450	5.105	623.11	19.0535	6.092	458.11 463.14	10.3625 12.7867	7.783
623.14	6.0848	3.660	643.14	11.9501	5.102	633.16	21.1619	6.092	463.14 468.18	12.7867 15.2041	7.781
633.18	6.7427	3.658	653.15	13.2596	5.100	643.17	23.2628	6.085	400.18 473.11	15.2041 17.5960	7.779
643.17	7.4050	3.656	663.14	14.5743	5.097	653.16	25.3564	6.082	463.20	12.7928	7.783
653.16	8.0708	3.654	673.16	15.8961	5.094	538.18	2.2681	6.235	468.19	15.2056	7.781
663.12	8.7388	3.652	563.18	4.1958	5.372	543.15	3.3148	6.233	408.19	17.6010	7.778
673.17	9.4118	3.650	573.11	5.9699	5.369	548.12	4.3914	6.231	478.11	19.9856	7.776
583.11	3.6887	3.682	583.14	7.7705	5.366	553.19	5.4857	6.229	483.16	22.3832	7.774
593.12	4.1838	3.680	593.18	9.5902	5.363	563.19	7.6771	6.225	488.10	24.7457	7.771
603.16	4.7995	3.678	603.18	11.4140	5.360	573.17	9.8798	6.222	493.16	27.1277	7.769
613.12	5.4357	3.676	613.19	13.2439	5.357	583.19	12.0922	6.218	498.20	29.4905	7.767
623.11	6.0853	3.674	623.14	15.0744	5.353	593.15	14.3045	6.214	503.16	31.8336	7.764
633.12	6.7441	3.672	633.16	16.9141	5.350	603.17	16.5227	6.211	508.19	34.1761	7.762
583.11	3.6892	3.711	643.19	18.7557	5.347	613.14	18.7373	6.207	403.16	1.4425	8.269
593.13	4.1862	3.709	653.20	20.5952	5.344	623.16	20.9497	6.204	408.18	3.7239	8.244
603.16	4.8073	3.707	663.17	22.4293	5.341	633.15	23.1567	6.200	413.17	6.7377	8.241
613.17	5.4521	3.705	673.11	24.2631	5.338	643.17	25.3659	6.197	418.11	9.7286	8.238
	6.1081	3.703	573.14	4.0896	5.491	653.16	27.5656	6.193	423.18	12.7346	8.235
623.10			500 15				29.7640	6.189	428.17	15.7220	8.232
633.13	6.7740	3.701	583.17	5.5733	5.488	663.19	23.1040	0.109	440.17		
$633.13 \\ 643.08$	7.4445	3.699	593.14	7.0832	5.485	673.17	29.7040 31.9501	6.186	418.05	9.7207	8.238
633.13											

Table II (Continued)

<i>Т</i> , К	P, MPa	density, mol/dm ³	<i>T</i> , K	P, MPa	density, mol/dm ³	<i>Т</i> , К	P, MPa	density, mol/dm ³	<i>Т</i> , К	P, MPa	density, mol/dm ³
433.19	18.6962	8.230	453.17	30.4280	8.219	353.07	2.2504	8.809	373.09	18.2739	8.796
438.18	21.6547	8.227	458.10	33.3214	8.217	358.07	6.2757	8.806	378.19	22.2461	8.793
443.16	24.5948	8.224	463.11	36.2038	8.214	363.12	10.3007	8.803	383.19	26.1591	8.790
448.10	27.5120	8.222	348.07	0.2102	8.836	368.21	14.3434	8.799	388.09	30.0 139	8.788

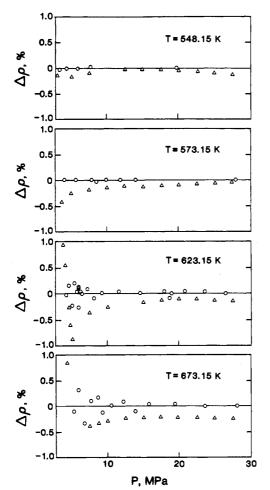


Figure 1. Density differences between the data of ref $2 (\Delta)$ and this work (O) are shown along selected isotherms. For the 623.15 K isotherm, five out-of-range points are not plotted. Densities and their percent deviations are (3.1, 1.86%), (3.6, 1.42%), (5.4, -1.04%), (5.6, -1.21%), (5.8, -1.44%), respectively. Data are plotted relative to polynomial fits to the data of this work.

Except for the critical region, density uncertainties for the toluene measurements are estimated to range from about $\pm 0.2\%$ at high densities to $\pm 0.3\%$ at the lowest density. This is due largely to the combined uncertainty in the calibrated volumes of about $\pm 0.1\%$ and the uncertainty in the measured sample weight which could reach about $\pm 0.2\%$ for the lowest

Table III. Comparison of Representative Toluene Densities with Literature Values (Interpolated) in the Dense Liquid Region

		density, mol/dm ³						
<i>T</i> , K	P, MPa	this work	ref 2	density dev, %	ref 3	density dev, %		
373.15	18.274	8.796	8.809	+0.15	8.802	+0.07		
423.15	12.742	8.235	8.227	-0.10	8.227	-0.10		
473.15	17.596	7.778	7.796	+0.23	7.789	+0.14		
523.15	11.529	7.049	7.047	-0.03	7.021	-0.40		

sample weights. This corresponds to a weighing uncertainty of 0.005% in the total combined weight for the lowest density sample consisting of about 0.016 kg of toluene sample and 0.6 kg tare for the weighing cylinder. In the critical region, pressure uncertainty and an estimated temperature uncertainty of about ± 0.1 K can contribute significantly to errors in the assigned density values.

The *PVT* data from the present work are tabulated in Table II. Only the isotherm data of Akhundov and Abdullaev (2) from 273 to 673 K and the limited data of Kragas and Kobayashi (3) from 323 to 523 K are available for comparison with the data of this work. Comparisons with the data of ref 2 are shown in Figure 1. Agreement between the data sets is generally better than 0.4% in density except in the critical region where differences are as large as a few percent. Typical density differences at lower temperatures, obtained by interpolation from ref 2 and 3, are tabulated in Table III.

These data and toluene data from other available sources are currently undergoing extensive correlation and critical evaluation in this laboratory for the purpose of formulating an accurate, wide range equation of state suitable for calculation of thermodynamic properties of toluene (4).

Registry No. Toluene, 108-88-3.

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